

## TPU 90A Filament

### Recommended Print Settings

#### PRINT TEMPERATURE

The optimal printing range is 220° – 230°C

#### BED TEMPERATURE

Up to 50°C



#### PRINTING SPEED

- Base printing speed of 20 mm/s
- 20 mm/s at 220°C
- 15 mm/s at 230°C
- 10 mm/s at 240°C



#### COOLING

100% fan speed



#### BED ADHESION

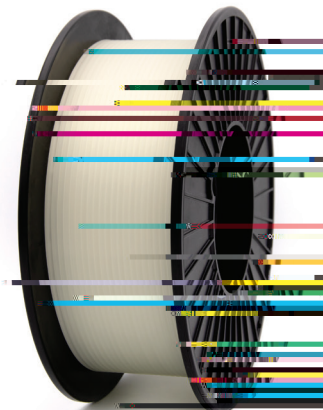
Use a glass bed with a PEI coating



#### OTHER TIPS

Use a glass bed with a PEI coating

Questions? Visit [JabilAdditive@jabil.com](mailto:JabilAdditive@jabil.com), [jabil.com/filaments](http://jabil.com/filaments)



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