JABIL

PRINT TEMPERATURE
The optimal printing range is 275 – 295°C

BED TEMPERATURE
The hotter the better, up to 110°C

PRINTING SPEED
- Base printing speed of 60 mm/s
-
-
- Initial layer speed of 20 mm/s

COOLING
- For best results, use a cooling fan speed of 5%. Some printers will run best with no cooling fan. Make sure to