JABIL

PRINT TEMPERATURE

The optimal printing range is 275 - 295°C

BED TEMPERATURE

The hotter the better, up to 110°C



PRINTING SPEED

- Base printing speed of 60 mm/s
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- Initial layer speed of 20 mm/s



COOLING

• For best results, use a cooling fan speed of 5%. Some printers will run best with no cooling fan. Make sure to

If using Ultimaker Cura, enable the Jabil PA 1400 LW material profle available in the Marketplace or manually type in the settings from the information above. © Jabil, Inc. 2023 Disclaimer: Due to the large variety of printers and part geometries, the given process parameters are a guideline.





